



SPARE PARTS LIST

HP-6 SERIES PUMP

ESCO PUMPS
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SECTION DRAWING

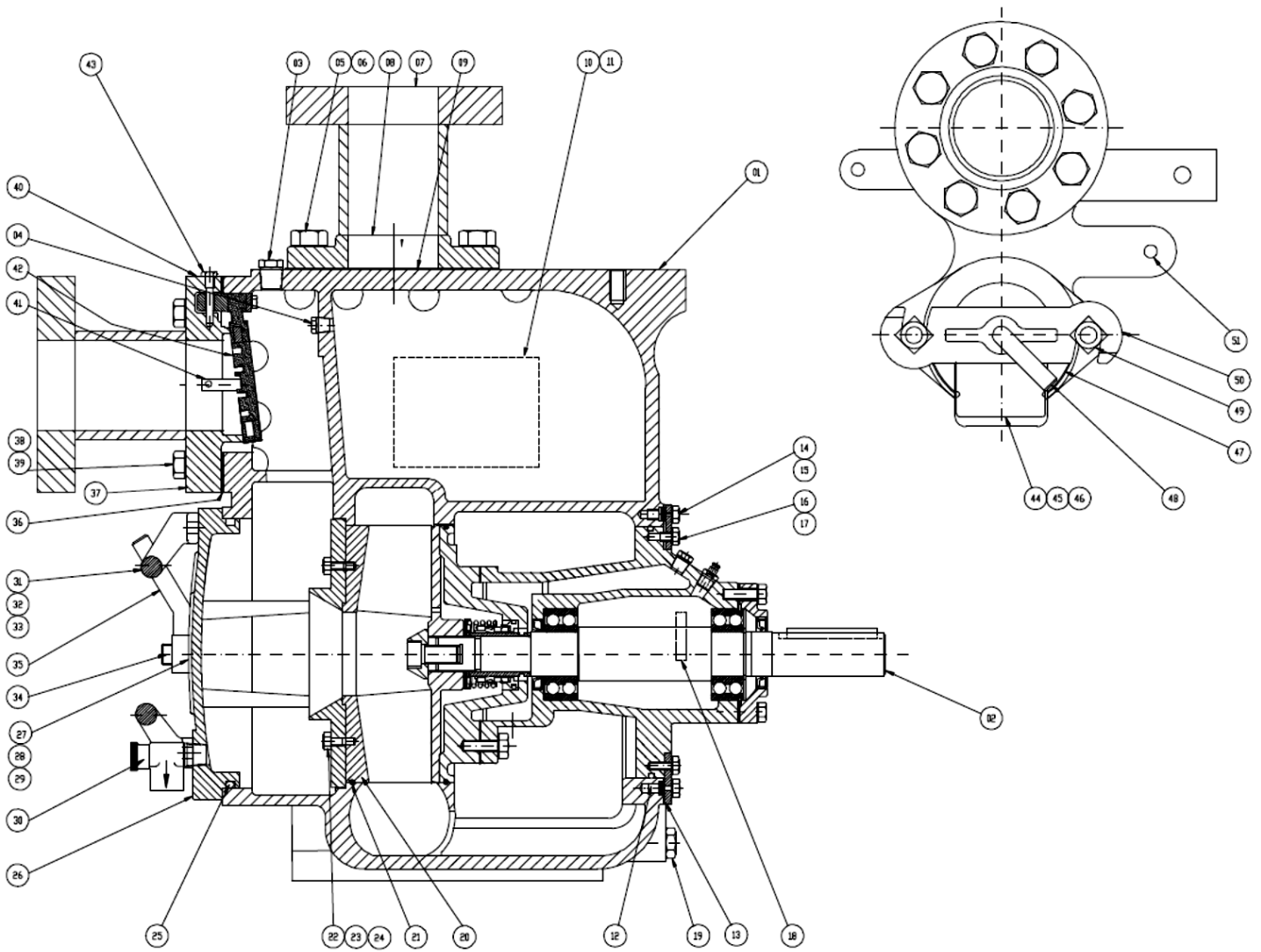


FIGURE 1. PUMP MODEL HP-6

POS.	Q'TY	DESCRIPTION	PART NUMBER
01	1	PUMP CASING	9600132000
02	1	ROTATING ASSEMBLY	9600152000 *
03	1	PIPE PLUG	3310271020
04	1	PIPE PLUG	3310271020
05	8	HEX HD CAPSCREW	2101265840
06	8	LOCKWASHER	2321080920
07	1	DISCHARGE STICKER	9901341000
08	1	DISCHARGE FLANGE SPOOL	9802717000
09	1	DISCHARGE SPOOL GASKET	9901324000 *
10	1	NAME PLATE	9901326000
11	4	DRIVE SCREW	2750201200
12	6	ROT ASSY SCREW SET	2102133870
13	1	CASING RING	9901362000
14	6	HEX HD CAPSCREW	2101263890
15	6	LOCKWASHER	2321080840
16	6	HEX HD CAPSCREW	2101263890
17	6	LOCKWASHER	2321080840
18	1	ROTATION DECAL	9901433000
19	1	PIPE PLUG	3310271100
20	1	WEAR PLATE ASSY	9800880000 *
21	1	WEAR PLATE ORING	3606131060 *
22	4	STUD	9901425000
23	1	HEX NUT	2211270030
24	4	LOCKWASHER	2321080800
25	1	BACK COVER ORING	3606224540 *
26	1	BACK COVER PLATE ASSY	9700470000
27	1	WARNING PLATE	9901328000
28	4	DRIVE SCREW	2750201200
29	1	CAUTION DECAL	9901329000
30	1	PRESSURE RELIEF VALVE	3768500301
31	2	BACK COVER PLATE HANDLE	9800887000
32	4	HEX HD CAPSCREW	2101262570
33	4	LOCKWASHER	2321080800
34	2	STUD	9901332000
35	2	HAND NUT	9901309000
36	1	SUCTION FLANGE GASKET	9901523000 *
37	1	SUCTION FLANGE SPOOL	9802713000
38	8	HEX HD CAPSCREW	2101265840
39	8	LOCKWASHER	2321080920
40	1	SUCTION DECAL	9901340000
41	1	PIPE PLUG	3310271020
42	1	VALVE ASSEMBLY	9700460000 *
43	1	CHECK VALVE PIN	9901308000
44	1	FILL COVER ASSY	9901299000
45	1	WARNING PLATE	9901331000

*RECOMMENDED SPARE PARTS

SECTION DRAWING

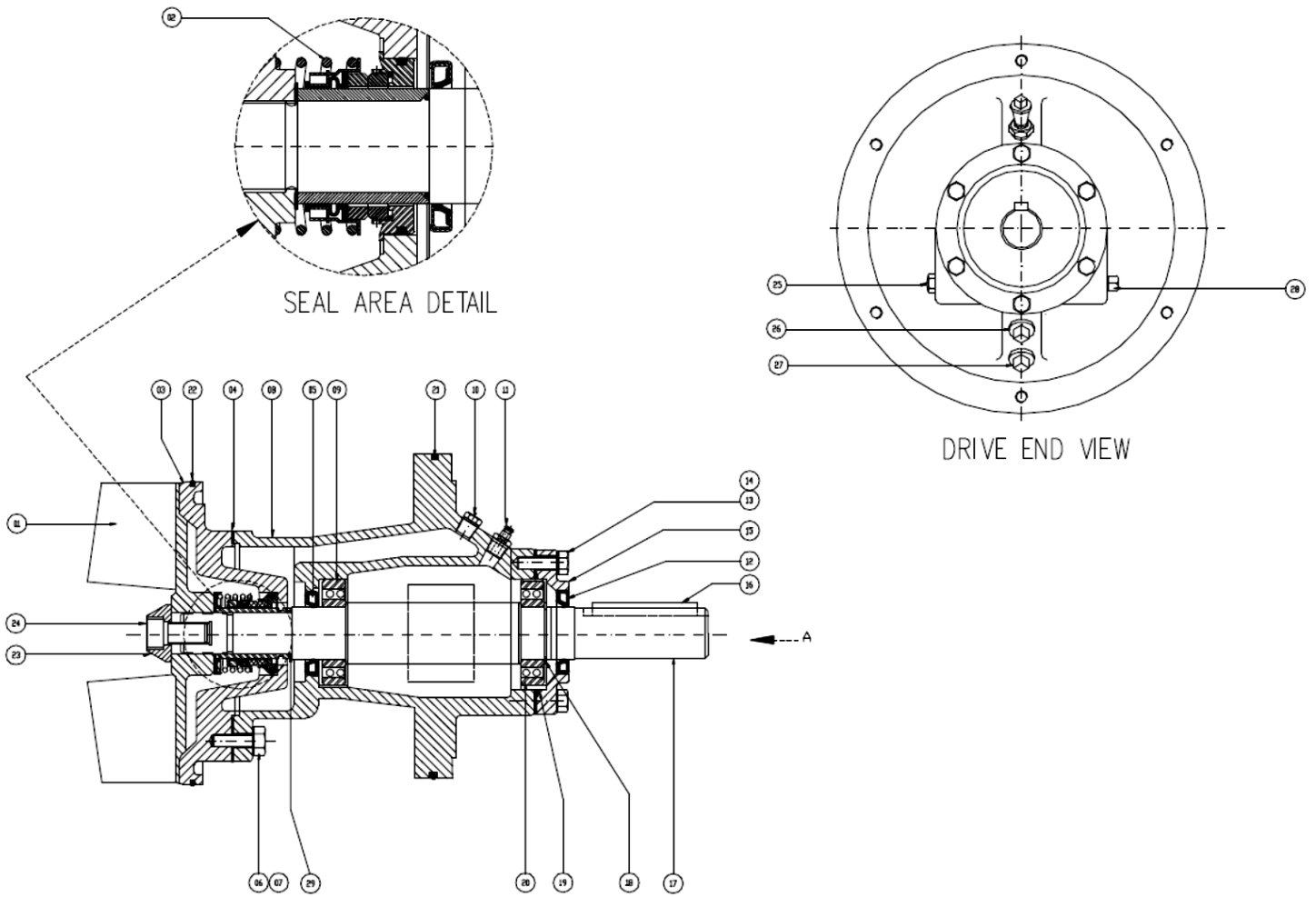


FIGURE 2. REPAIR ROTATING ASSEMBLY HP-6

REPAIR ROTATING ASSEMBLY HP-6

POS.	Q'TY	DESCRIPTION	PART NUMBER
01	1	IMPELLER	9700468000 *
02	1	SEAL ASSEMBLY	9700907000 *
03	1	SEAL PLATE	9700469000
04	1	SEAL PLATE GASKET	9901364000 *
05	1	INBOARD OIL SEAL	3680049460 *
06	4	HEX HD CAPSCREW	2101265070
07	4	LOCKWASHER	2321080880
08	1	BEARING HOUSING	9700480000
09	1	INBOARD BALL BEARING	3180074480 *
10	1	VENTED SEAL CAVITY PLUG	9901335000
11	1	VENTED SEAL CAVITY PLUG	3310990600
12	1	OUTBOARD OIL SEAL	3680049460
13	6	HEX HD CAPSCREW	2101262590
14	6	LOCKWASHER	2321080800
15	1	BEARING CAP	9901358000
16	1	SHAFT KEY	9901336000 *
17	1	IMPELLER SHAFT	9800899000
18	1	BEARING RETAINING RING	2322600360
19	1	BEARING CAP ORING	3606124980 *
20	1	OUTBOARD BALL BEARING	3180074570 *
21	1	ROTATING ASSEMBLY ORING	3606131040 *
22	1	SEAL PLATE ORING	3606131060 *
23	1	IMPELLER WASHER	9901313000
24	1	IMPELLER CAPSCREW	2102141950
25	1	OIL LEVEL SIGHT GAUGE	3480500200
26	1	PIPE PLUG	3310271060
27	1	PIPE PLUG	3310271060
28	1	PIPE PLUG	3310271080
29	1	SEAL PLATE ORING	3606220260

*** RECOMMENDED SPARE PARTS**